



Hot Pressed Ends Dished Only

DISHING BLOCK I RADIUS		FORM	DISHING BLOCK O DIAM		5	6	8	10	12	16	20	25	32	40	50	60 +
356	14"	DISHED ONLY	432	17"	*	*	*	*	*	*	*	*	*	*	*	*
457	18"	DISHED ONLY	610	24"	*	*	*	*	*	*	*	*	*	*	*	*
762	30"	DISHED ONLY	1067	42"		*	*	*	*	*	*	*	*	*	*	*
914	36"	DISHED ONLY	813	32"		*	*	*	*	*	*	*	*	*	*	*
950	3'1.5"	DISHED ONLY	1219	48"		*	*	*	*	*	*	*	*	*	*	*
1219	48"	DISHED ONLY	1524	60"			*	*	*	*	*	*	*	*	*	*
1372	54"	DISHED ONLY	2134	84"				*	*	*	*	*	*	*	*	*
1524	60"	DISHED ONLY	2184	86"					*	*	*	*	*	*	*	*
1753	5'9"	DISHED ONLY	2134	84"						*	*	*	*	*	*	*
2184	7'2"	DISHED ONLY	2794	110"							*	*	*	*	*	*
2591	8'6"	DISHED ONLY	2438	96"							*	*	*	*	*	*

ENDS CAN BE HOT PRESSED UP TO 125 MM THICK.

* DENOTES MADE TO ORDER

Edge left untrimmed with diam larger than ordered to allow client to trim to an exact diam.

Other radii can be obtained by,-

- A. Using the crown radius of a HEMI, TOR or SE punch. (SE Rad = approx 90% of punch dia)
- B. Progressive Cold Dishing.
- C. New Tooling.

However, it is suggested that, where possible, the above std radii be adopted to obtain the cheapest price.